

	A	B	C	D	E	F
1	F4 Pid set set up page			Set Up date: 8-26-02		
2						
3						
4						
5	PID Set Chanel 1 (Inner Loop)	PID set 1	Pid set 2	PID set 3	PID set 4	PID set 5
6	Proportional band A	21.9				
7	IntergalA/ ResetA	0.59				
8	DerivativeA/ ResetA	0.08				
9	Dead Band A	0				
10	Hysteresis A	2				
11	Proportional band B	32.4				
12	IntergalB/ ResetB	0.59				
13	DerivativeB/ ResetB	0.08				
14	Dead Band B	0				
15	Hysteresis B	2				
16	PID Set Ch 1 (Outer Loop)	PID set 1	Pid set 2	PID set 3	PID set 4	PID set 5
17	Proportional band A	60				
18	IntergalA/ ResetA	0.21				
19	DerivativeA/ ResetA	0.03				
20	Dead Band A	0				
21	Proportional band B	60				
22	IntergalB/ ResetB	0.21				
23	DerivativeB/ ResetB	0.03				
24	Dead Band B	0				
25	PID Set Chanel 2 (Vibration)	Pid set 6	PID Set 7	PID Set 8	PID Set 9	PID Set 10
26	Proportional band A	400				
27	IntergalA/ ResetA	0.05				
28	DerivativeA/ ResetA	0.01				
29	Dead Band A	0				
30	Hysteresis A	0.3				
31	Proportional band B					

	A	B	C	D	E	F
32	IntergalB/ ResetB					
33	DerivativeB/ ResetB					
34	Dead Band B					
35	Hysteresis B					
36	Alarm St point Menu	Alarm 1	Alarm 2			
37	Low Set Point					
38	High Set Point					
39	Low Deviation					
40	High Deviation					